

# BA 4100 Series

## Product and Safety Information



BA 4110 general sealant removal



BA 4115 fastener sealant removal

### PRODUCT

**BA 4100 Series Composite Sealant Remover** is a rotary cutter designed to remove sealant directly at the bond line. BA 4100 is made from durable Torlon® material that can remove sealant in many applications at a lower product cost with greater efficiency and productivity. For aerospace application, BA 4100 is safe to use on common protective coatings and structural materials.

### Installation

BA 4100 series can be used with 1/4"-28 UNF, 1/4" collet, and drill chuck interfaces. Screw in or attach/lock into rotary tool.

### Rotational Speed

BA 4100 cuts by rotating in the clockwise direction. Operate the BA 4100 at 200-400 RPM for better controllability while avoiding heat buildup. Heat will accelerate wear on the tool and may generate undesirable odor from the sealant.

### Usage

For general application, use the BA 4110 to engage an edge of the sealant and allow the rotating action to cut through at the bond line. To remove sealant around a fastener, use BA 4115 to engage an edge of the sealant and work toward and counter-clockwise around the fastener. Allow the tool to rotate/cut the sealant while gradually feeding the tool without excessive force.

### SAFETY

Read all safety information before using this product.



### WARNING!



- Wear eye and ear protection
  - Wear face protection
  - Wear hand protection – BA 4100 contains sharp edges
- Avoid contact with flesh and/or clothing while the BA 4100 is rotating
  - Avoid direct impact against hard objects while the BA 4100 is rotating
  - Avoid excessive force when cutting into sealant material
  - Avoid unnecessary damage – Test and familiarize the BA 4100 action against a similar surface before proceeding

Scan for video:



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